NOT MEASUREMENT SENSITIVE

MIL-DTL-11589/148G 15 September 1995 SUPERSEDING MIL-R-11589/148F 28 March 1994

DETAIL SPECIFICATION SHEET

RIBBON, WORLD WAR I VICTORY MEDAL

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-11589 listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation.

COLOR PATTERN FINISH: Moire_

TOTAL		BER OF I	ENDS	FUNCTION OF		COLOR &	CAE	BLE NUM	BER	
WIDTH	1-3/8"	11/16"	2-3/4"	ENDS		ENDS			FILLING	YARN
	2	2	2	Ground	Brown		HAL	67136		
	2	2	2	Ground	Purple		ΗP	67115		
	2	2	2	Ground	Brown		HAL	67136		
1-3/8 in	2 2	2	2	Ground	Purple		HP	67115		
(35.0 mm)	2	2	2	Ground	Brown		HAL	67136		
	2	2	2	Ground	Purple		ΗP	67115		
11/16 in	2	2	2	Ground	Brown		HAL	67136		
(17.5 mm)	2	2	2	Ground	Purple		ΗP	67115		
	2	2	2	Ground	Brown		HAL	67136		
2-3/4 in	2	2	2	Ground	Purple			67115		
(70.0 mm)	2	2	2	Ground	Brown			67136		
	2	2	2	Ground	Purple		ΗP	67115		
	2	_	_	Ground	Brown			67136		
	2	_	_	Ground	Purple			67115		
	2	_	_	Ground	Brown			67136		
	2	_	_	Ground	Purple			67115		
	2	_	_	Ground	Brown			67136		
	2	_	_	Ground	Purple			67115		
	2	_	_	Ground	Brown			67136		
	2	_	_	Ground	Purple			67115		
	6	3	10	Ground	Purple			67115		
	2	2	_	Ground	Imperial	Blue		67175		
	2	2	2	Ground	Purple			67115		
	2	2	2	Ground	Imperial	Blue		67175		
	2	2	2	Ground	Purple			67115		
	2	-	2	Ground	Imperial	Blue		67175		
	2	_	2	Ground	Purple		HP	67115		

AMSC N/A FSC 8455 DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

COLOR PATTERN (Continued) FINISH

COLOR PATT	ERN (Coi	ntinued)							NISH:	Moi	re
TOTAL		BER OF I		FUNCTION (OF			& CAI	BLE NUN			
WIDTH	1-3/8"	11/16"		ENDS			ENDS			FILL	ING	YARN
	_	_	2	Ground		Imperial	Blue		67175			
	_	_	2	Ground		Purple			67115			
	_	-	2	Ground		Imperial	Blue		67175			
	_	_	2	Ground		Purple			67115			
	_	-	2	Ground		Imperial	Blue		67175			
	10	4	32	Ground		Imperial		HBZ	67175			
	2	2	-	Ground		Victory M	iedal					
						Blue #			67174			
	2	2	_	Ground		Imperial		HBZ	67175			
	2	-	-	Ground		Victory M	ledal					
						Blue #			67174			
	2	_	-	Ground		Imperial		HBZ	67175			
	2	2	-	Ground		Victory M						
						Blue #	2	HBY	67174			
	2	2	_	Ground		Imperial		HBZ	67175			
	2	_	_	Ground		Victory M	iedal					
						Blue #	2	HBY	67174			
	2	_	-	Ground	İ	Imperial	Blue	HBZ	67175			
	2	2	-	Ground		Cannes Bl	ue	HBV	67171			
	2	2	-	Ground		Imperial	Blue	HBZ	67175			
	2	_	-	Ground	İ	Cannes Bl	ue	HBV	67171			
	2	-	-	Ground	ĺ	Imperial	Blue	HBZ	67175			
	2	2	2	Ground	ĺ	Ostende B	lue	HBU	67170	ĺ		
	-	-	2	Ground	ĺ	Imperial	Blue	HBZ	67175	ĺ		
	j –	_	2	Ground	ĺ	Ostende B	lue	HBU	67170	ĺ		
	-	-	2	Ground	ĺ	Imperial	Blue	HBZ	67175	ĺ		
	-	-	2	Ground	ĺ	Ostende B	lue	HBU	67170	ĺ		
	2	2	2	Ground	İ	Emerald		HAC	67128			
	-	-	2	Ground	ĺ	Ostende B	lue	HBU	67170			
	2	-	-	Ground	ĺ	Cannes Bl	ue	HBV	67171			
	2	-	2	Ground	ĺ	Emerald		HAC	67128			
	-	-	2	Ground	ĺ	Ostende B	lue	HBU	67170	ĺ		
	2	2	_	Ground	ĺ	Imperial	Blue	HBZ	67175	ĺ		
	12	7	26	Ground	ĺ	Emerald		HAC	67128	ĺ		
	2	2	2	Ground	ĺ	Mosstone	Green	HAB	67127	ĺ		
	2	2	2	Ground	İ	Emerald		HAC	67128	İ		
	2	_	2	Ground	j	Mosstone	Green	HAB	67127	ĺ		
	2	_	2	Ground	j	Emerald		HAC	67128	İ		
	2	2	4	Ground	j	Mosstone	Green	HAB	67127	ĺ		
	2	2	2	Ground	j	Aspic Gre	en	HCJ	67184	İ		
	2	2	2	Ground		Mosstone			67127	ĺ		
	2	2	2	Ground	j	Aspic Gre	en		67184	İ		
	2	_	2	Ground		Mosstone			67127	İ		
	2	_	2	Ground	- 1	Aspic Gre			67184			
	j -	_	2	Ground		Mosstone			67127	ĺ		
	2	2	2	Ground		Nugget Go			67146			
	2	_	2	Ground		Aspic Gre			67184	ĺ		
	2	_	2	Ground		Nugget Go			67146	!		
	2	_	2	Ground		Aspic Gre			67184	!		
	2	_	2	Ground		Nugget Go			67146			
	2	_	2	Ground		Aspic Gre			67184			
	_	_	2	Ground		Nugget Go			67146	İ		
			_	0204114	- 1			1	3.110	i		

TOTAL	FERN (Con	BER OF I		FUNCTION OF	COLOR	& CAE	BLE NUN				
WIDTH	1-3/8"	11/16"	2-3/4"	ENDS	ENDS			FILLING	YAR		
	-	-	2	Ground	Aspic Green	HCJ	67184				
	j -	_	2	Ground	Nugget Gold	HAV	67146				
	-	_	2	Ground	Aspic Green	HCJ	67184				
	2	i –	2	Ground	Nugget Gold	HAV	67146				
	2	2	2	Ground	Lemon Yellow	HAT	67144				
	2	i –	2	Ground	Nugget Gold	HAV	67146				
	2	i –	2	Ground	Lemon Yellow	HAT	67144				
	2	_	2	Ground	Nugget Gold		67146				
	2	_	2	Ground	Lemon Yellow		67144				
	-	_	2	Ground	Nugget Gold		67146				
	-	_	2	Ground	Lemon Yellow		67144				
	i –	–	2	Ground	Nugget Gold		67146				
	_	_	8	Ground	Lemon Yellow		67144				
	_	i –	2	Ground	Nugget Gold		67146				
	_	_	2	Ground	Lemon Yellow		67144				
	_	_	2	Ground	Nugget Gold		67146				
	_	_	2	Ground	Lemon Yellow		67144				
	_	_	2	Ground	Nugget Gold		67146				
	_	_	2	Ground	Lemon Yellow		67144				
	2	2	2	Ground	Nugget Gold		67146				
	2	2	2	Ground	Golden Yellow		67104				
	2	<u>2</u> _	2	Ground	Nugget Gold		67146				
	2	_	2	Ground	Golden Yellow		67104				
	2	_	2	!	Nugget Gold		67146				
		_		Ground	Golden Yellow						
	2	_ 	2	Ground	!		67104				
	-		2	Ground	Nugget Gold		67146				
	-	_	2	Ground	Golden Yellow		67104				
	-	_	2	Ground	Nugget Gold		67146				
	-	-	2	Ground	Golden Yellow		67104				
	_	-	2	Ground	Nugget Gold		67146				
	-	-	2	Ground	Yellow		67108				
	_	_	2	Ground	Golden Yellow		67104				
	-	-	2	Ground	Yellow		67108				
	-	_	2	Ground	Golden Yellow		67104				
	-	_	2	Ground	Yellow		67108				
	ļ -	_	2	Ground	Golden Yellow		67104				
	-	-	2	Ground	Yellow		67108				
	-	_	2	Ground	Orange		67110				
	-	-	2	Ground	Yellow		67108				
	_	_	2	Ground	Orange		67110				
	2	2	2	Ground	Yellow		67108				
	-	-	2	Ground	Orange		67110				
	2	2	_	Ground	Golden Orange		67109				
	2	2	-	Ground	Yellow		67108				
	2	2	-	Ground	Golden Orange	HJ	67109				
	2	_	-	Ground	Yellow	HH	67108				
	2	-	j –	Ground	Golden Orange		67109				
	2	2	2	Ground	Orange		67110				
	2	2	2	Ground	Golden Orange		67109				
	2	_	2	Ground	Orange		67110				
	2	_	2	Ground	Golden Orange		67109				
	-		-	0200110							

COLOR PATTERN	(Continued)	FINISH:	Moire_
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TOTAL		BER OF E		FUNCTION OF	COLOR	& CAI	BLE NUN	MBER	
WIDTH	1-3/8"	11/16"	2-3/4"	ENDS	ENDS			FILLING	YARN
	_	-	2	Ground	Orange	HK	67110		
	j – i	-	2	Ground	Golden Orange		67109		
	j – i	-	2	Ground	Orange	HK	67110		
	j – i	-	2	Ground	Golden Orange	HJ	67109		
	j – i	-	2	Ground	Orange	HK	67110		
	j – i	-	2	Ground	Golden Orange	HJ	67109		
	j – i	-	2	Ground	Orange	HK	67110		
	-	-	2	Ground	Golden Orange	HJ	67109		
	-	-	2	Ground	Orange	HK	67110		
	-	-	2	Ground	Golden Orange	HJ	67109		
	-	-	2	Ground	Orange	HK	67110		
	-	-	2	Ground	Golden Orange	HJ	67109		
	2	2	2	Ground	Orange	HK	67110		
	2	2	2	Ground	Paprica	HBA	67151		
	2	2	2	Ground	Orange		67110		
	2	2	2	Ground	Paprica		67151		
	2	2	2	Ground	Orange		67110		
	2	2	2	Ground	Paprica		67151		
	2	2	2	Ground	Orange		67110		
	2	2	2	Ground	Paprica		67151		
	-	-	2	Ground	Scarlet		67111		
	-	-	2	Ground	Paprica		67151		
	_	-	2	Ground	Scarlet		67111		
	-	-	2	Ground	Paprica		67151		
	-	-	2	Ground	Scarlet		67111		
	-	-	2	Ground	Paprica		67151		
	4	2	_	Ground	Paprica		67151		
	-	_	4	Ground	Scarlet	$^{ m HL}$	67111		

TOTAL ENDS: 210 114 322 Total Ends One Repeat
210 114 322 Repeat in reverse

420 228 644 Total Ends

420 ends - Regular Size 228 ends - Miniature Size 644 ends - Streamer Size

MIL-DTL-11589/148G

PHYSICAL REQUIREMENTS OF THE FINISHED RIBBON

REGULAR SIZE: WIDTH: 1-3/8 inch + 1/16 inch - 0 (35.0 mm + 1.6 mm - 0) TOTAL WARP ENDS (Minimum): PICKS PER INCH: 40 (2 thread single shot) WEIGHT PER LINEAR YARD (Minimum): 0.29 ounces (8.22 g) LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 100 pounds (45.4 kg) MINIATURE SIZE: WIDTH: 11/16 inch + 1/16 inch - 0 (17.5 mm + 1.6 mm - 0) TOTAL WARP ENDS (Minimum): PICKS PER INCH: 40 (2 thread single shot) 0.145 ounces (4.11 g) WEIGHT PER LINEAR YARD (Minimum): LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 50 pounds (22.7 kg) STREAMER SIZE: WIDTH: 2-3/4 inch + 1/16 inch - 0 (70.0 mm + 1.6 mm - 0) TOTAL WARP ENDS (Minimum): PICKS PER INCH: 70 (1 thread single shot) WEIGHT PER LINEAR YARD (Minimum): 0.31 ounces (8.79 g) LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 90 pounds (40.9 kg) CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes. Custodians: Preparing activity: Army - IH Army - IH Air Force - 45 Navy - NU Coast Guard - CG Review activities: (Project No. 8455-0815) Air Force - 32, 82, 99 Navy - MC

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